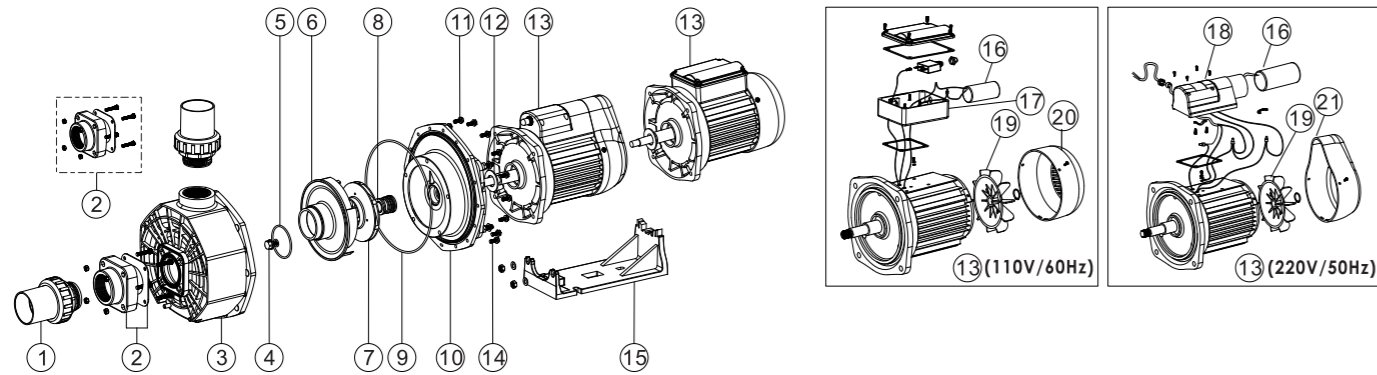


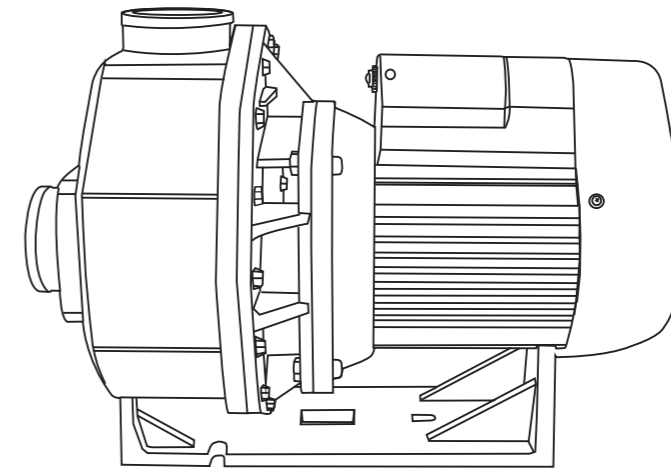
### PUMP PARTS FOR SR



Key No.	Part No.	Description	Qty	Key No.	Part No.	Description	Qty
1*	89280103	2.0" Union	2	13	89021601	Motor SB10 or SR10 (380V/50Hz)	1
2	89023601	Connecting Fitting	1	13	89021602	Motor SB15 or SR15 (380V/50Hz)	1
3	89021308	Pump body for SB,SR	1	13	89021603	Motor SB20 or SR20 (380V/50Hz)	1
4	89021309	Screw for Impeller with O-Ring	1	13	89021604	Motor SB30 or SR30 (380V/50Hz)	1
5	02011108	O-Ring for Diffuser	1	13	89021501	Motor SB10 or SR10 (110V/60Hz)	1
6	01111015	Diffuser	1	13	89021502	Motor SB15 or SR15 (110V/60Hz)	1
7	01311001	Impeller SR10 (110V/60Hz)/ (220V/60Hz)	1	13	89021503	Motor SB20 or SR20 (110V/60Hz)	1
7	01311002	Impeller SR20 (110V/60Hz)/ (220V/60Hz)	1	13	89021504	Motor SB30 or SR30 (110V/60Hz)	1
7	01311003	Impeller SR20 (220V/50Hz)/ (380V/50Hz)	1	14	89021310	Screw for Motor with Washer	4
7	01311004	Impeller SR10 (220V/50Hz) and (380V/50Hz) / SR15 (110V/60Hz) and (220V/60Hz)	1	15	01111032	Base with Nut & Washer for SB/SR10 / SB/SR15	1
7	01311005	Impeller SR15 (220V/50Hz) and (380V/50Hz) / SR30 (110V/60Hz) and (220V/60Hz)	1	15	01111031	Base with Nut & Washer for SB/SR20 / SB/SR30	1
7	01311006	Impeller SR30 (220V/50Hz) and (380V/50Hz)	1	16	04016014	Capacitor for SR10/ SR15 Pump (220V/50Hz) (220V/60Hz)	1
8	04015046	3/4" Mechanical Seal	1	16	04016015	Capacitor for SR20 Pump (220V/50Hz) (220V/60Hz)	1
9	02011093	O-Ring for Flange	1	16	04016016	Capacitor for SR30 Pump (220V/50Hz) (220V/60Hz)	1
10	01021013	Pump Flange for SB,SR	1	16	04016022	Capacitor for SR10,SR15 Pump (110V/60Hz)	1
11	03011080	M6 x 15 Hexagonal Bolt	16	16	04016023	Capacitor for SR20,SR30 Pump (110V/60Hz)	1
12	02011096	Motor Slinger	1	17	89021505	Cable Box for SR Pump 110V/60Hz	1
13	89021301	Motor SB10 or SR10 (220V/50Hz)	1	18	89021312	Cable Box for SR Pump 220V/50Hz / 220V/60Hz / 380V/50Hz	1
13	89021302	Motor SB15 or SR15 (220V/50Hz)	1	19	01031007	Cooling fan for SC SB/SR10 / SB/SR15	1
13	89021303	Motor SB20 or SR20 (220V/50Hz)	1	19	01031006	Cooling fan for EPH SB/SR20 / SB/SR30	1
13	89021304	Motor SB30 or SR30 (220V/50Hz)	1	20	01031001	Fan Cover for EPH SB/SR20 / SB/SR30	1
13	89021401	Motor SB10 or SR10 (220V/60Hz)	1	20	01031002	Fan Cover for SB/SR10 / SB/SR15 Pump	1
13	89021402	Motor SB15 or SR15 (220V/60Hz)	1	21	01031008	Fan Cover for SB/SR20 / SB/SR30 Pump	1
13	89021403	Motor SB20 or SR20 (220V/60Hz)	1	21	01031009	Fan Cover for SB/SR10 / SB/SR15 Pump	1
13	89021404	Motor SB30 or SR30 (220V/60Hz)	1				

Notes: 1\* 89280103B is 2" Union in Black Colour  
1\* 89280103W is 2" Union in White Colour

## SR Series Pump



Before installation, be sure to read all instructions and warnings carefully.  
Refer to product data plate(s) for additional operating instruction and specifications.

### INSPECTION

Examine the equipment when received. Notify your dealer or carrier of any damage or missing parts. Verify that equipment is of size and model specified.

### IMPORTANT SAFETY INSTRUCTIONS

When installing and using this electrical equipment, basic safety precautions should always be followed, including the following:

- 1) READ AND FOLLOW ALL INSTRUCTIONS.
- 2) WARNING — To reduce risk of injury, do not permit children to use this product unless they are closely supervised at all times.
- 3) WARNING — (For cord & plug connected units) risk of electric shock. Connect only to a grounding type receptacle protected by a ground-fault circuit-interrupter(GFCI). Contact a qualified electrician if you cannot verify that the receptacle is protected by a GFCI.
- 4) WARNING — (For cord & plug connected units). To reduce the risk of electric shock, replace damaged cord immediately.
- 5) WARNING — (For cord & plug connected units). To reduce the risk of electric shock do not use an extension cord to connect unit to electric supply; Provide a properly located outlet.
- 6) WARNING — (For hot tub and spa pumps). Do not install within an outer enclosure or beneath the skirt of the hot tub or spa, unless so marked.
- 7) Save these instructions.

### INSTALLATION LOCATION

Locate pump as close to pool/spa as possible, preferably in a dry, well ventilated area away from direct sunlight. It should be on a hard, level surface. Give consideration to:

- 1) Drainage - away from pump
- 2) Ventilation of pump motor
- 3) Access for future servicing and winterizing
- 4) Protection from the elements

Pumps without strainer bodies are designed for flooded suction (all suction fittings and suction piping below water level) and will not self-prime. Consequently, the pump must be installed at an elevation that is below water level when pool or spa is filled.

### GENERAL PLUMBING

#### FOR SOLVENT WELD CONNECTION

Rigid or flexible PVC pipe can be used. Pipe ends should be clean and free of any flash caused by the cutting operation. Be sure that the proper solvent is used on type of pipe specified.

**Caution:** We recommend that consider climatic conditions when applying adhesives, make the adhesive action of certain glues less effective. Check the manufacturer's instructions.

#### PUMP PLUMBING

Suction pipe should be as large or larger than discharge pipe avoid using a suction pipe smaller than pump connection.

Keep the piping as straight and short as possible, and of suitable size. Avoid connecting an elbow directly into the pump inlet (use a length of straight pipe to allow a proper entry for the water). Arrange horizontal runs to slope upward to the pump to prevent high spots that could form air pockets. Support the piping independently so that it places no strain on the pump. Keep as much of the suction line as possible below the water level to reduce priming time.

#### ELECTRICAL DATA

Refer to information on motor nameplate for electrical service data. All motors should have fused disconnect switch or circuit breaker. Be sure wire size is sufficient for pump hp and distance from power source. Wiring should be done in accordance with applicable codes by a competent electrician.

#### PUMP START UP

Do not operate pump until it has been primed as water acts to cool and lubricate the seal. For pumps without strainer bodies and located above water, close suction line valve and fill pump with water in order to prime. If no flow is observed in five minutes, stop the motor and re-prime. If the pump fails to operate, check for air leaks. Refer to trouble shooting section.

### PUMP MAINTENANCE

- 1) Motors are self-lubricating no lubrication required.
- 2) Shaft seals may become worn and must be replaced if leakage is observed.

### SERVICE & REPAIR PARTS

Refer all service to your local dealer as his knowledge of your equipment makes him the best qualified source of information. Order all repair parts through your dealer. Give the following information when ordering repair parts:

- 1) Unit nameplate data.
- 2) Description of part.

### TROUBLE SHOOTING

#### MOTOR DOES NOT START

- 1) Disconnect switch or circuit breaker in off position
- 2) Fuses blown or thermal overload open
- 3) Locked motor shaft
- 4) Motor windings burned out
- 5) Defective starting switch inside single phase Motor
- 6) Disconnected or defective wiring
- 7) Low voltage

#### NOISY PUMP AND MOTOR

- 1) Worn motor bearings
- 2) Suction line partly plugged

#### MOTOR OVERHEATS

- 1) Low voltage
- 2) Inadequate ventilation

#### AIR BUBBLES AT INLET FITTINGS

- 1) Leakage of air into suction line at connections or valve stem
- 2) Low water level in drain of bath

#### LOW PUMP CAPACITY

- 1) Suction or discharge line partly plugged
- 2) Suction or discharge line too small
- 3) Pump running at reduced speed
- 4) Impeller clogged

#### HIGH PUMP PRESSURE

Return lines too small

#### PUMP DOES NOT REACH FULL SPEED

- 1) Low voltage.
- 2) Pump connected for wrong voltage.

#### PUMP DELIVERS NO WATER

- 1) Pump is not primed
- 2) Leakage or air into suction system
- 3) Impeller clogged

#### LEAKAGE OF WATER AT SHAFT

Shaft seal requires replacement

**NOTE: If the recommendations in the trouble shooting portion of this manual do not solve your particular problem(s), please contact your local dealer for service.**